· · · · · · · · · · · · · · · · · · ·		Recei	ving Rep	ort	*	
·	ate: 13/11/18 upplier: 11/1/18	H	€atci Dart	n No: <u>(1)</u>	2068	
Packing Slip: Invoice: Receipt: Discrepancies	Yes No Yes No Cash Cr	W S Q	elease Note A Jaybill Attache hipment Com C6 Inspection Jork Order	Attached: Yeed: Ye	es No	
Part Number	Description	antity dered	Quantity Received	Quantity Returned	Quantity Short	Comments
MINYB	0.20v/gre	dy	V	d	dy	41 1 .
			2.7			
		Initials	of receiver (if shipment	OK) Level	12/
Production/Adi Date Received/Cost Initial	13/4/18	ě			Location	on

All amounts are calculated in domestic currency.

Purchase Order Receipt Listing

Monday, November 18, 2013 7:38:57 AM

All Vendors PO ID PO22068 Receipt Dates from 11/18/2013 to 11/18/2013 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

Book Amt	\$383.22		0.0000	0.0000 \$383.21 0.0000
MRB Qty/ MRB Reject Qty	0	0	uantity:	uantity: t Value: uantity:
Inspected Qty/ Rejected Qty (PO U/M)	0.0000	0.0000	Total Received Quantity: Fotal Oty to Inspect (PO U/M):	Total Reject Quantity: Total Receipt Value: Total Balance Due Quantity:
Cost Per Unit/ Recv Value	\$6.39	\$383.22	Total	Tot
Recv Oty (PO U/M)	0000009			
Required Date Recv Required Qty Date/ Recv Emp	11/20/2013 11/18/2013	60.0000 DESJ02		
PO U/M / Re Stock U/M R	Thyssenkrupp Materials CA Ltd	\ \ *		
Project ID Reference/ Description/ Cert Std	VC-COP001 Thyssen 70606116B0.750X04- 000	6061-T6 Bar .750 x T 4.00 m127510		
Purchase Line F Order ID/ Nbr/ Curr Type Insp Req	endortBWendor Name PO22068	CAD No		

BILL OF LADING No: VIM 413576 Ship From: Ship Date 18Nov13 at 14:10 From VFW THYSSENKRUPP MATERIAUX NA Probill 4700 BOIS FRANC Via VIM DELIVERY ST. LAURENT, QC H4S 1A7 FOB HAWKESBURY Tel: 514-337-0161 Fax: 514-745-2968 Frt PREPAID Route 0- 0 Manifest Vhcle Trailer STAN IVERS (905-532-1350) Slp Ship To: DART AEROSPACE Sold To: (20115)DART AEROSPACE 1270 ABERDEEN ST 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7 HAWKESBURY, ON K6A 1K7 Tel: 613-632-9577 Fax: 613-632-1053 BILL OF Our Order PEC-625758-1 Your PO # 22068 ALUMINUM FLAT BAR 6061-T6511 .750" x 4.00" X 144.0000" Heat Number Tag No PCS Net Wt Gr LBS Z00116068 1 PLC R455 155841 230 Tags PCS Net Wt Gr LBS TOTAL: 211 230 MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING. ATTN: CHANTAL/LINDA ** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER ** ** REFERENCED ON IT ** ***UNE SURCHARGE D'ENERGIE DE \$25.00 SERA AJOUTEE A CHAQUE COMMANDE. *** ***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE ADDED TO EVERY ORDER. *** *** POUR VOS BESOINS D'ACIER INOXYDABLE, *CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600* *** FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US. *** WE HAVE IT! *** TEL. 800-926-2600 ***

TOUTES ERREURS, ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE RAPPORTÉES JIMMÉDIATEMENT. ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY. RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT. MERCHANDISE MAY NOT BE RETURNED WITHOUT, OUR APPROVAL NUMBER YSSENKRUPP MATERIALS NA

DARTAEROSPACE

ALOMINUM FLAT BAR 6061-T6511 .750" x 4.00" X 144.0000" PART NO.

Nous certifions que le document reproduit ici est une copie conforme du rapport foumi par le producteur du materiel ou les donnees resultant de **Certificate of Mill Test Results**

BL VIM-413576-001

Pg 1/2

l'analyse faite par un laboratoire qualifie. SIGNE PAR:

KAISE FABRICATED PRODUCTS

CERTIFIED TEST REPORT http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE KALANAZOO MI 40049

CUSTOMER PO NUMBER:		CUSTOMER	PART NUMBER:	PRODUCT DE	SCRIPTION						
VIM-622151-2 ALRECOO			256		750 X 4.000 SC RECT BAR						
KAISER ORDER NUMBER.	LINE ITEM:		SHIP DATE:	KAISERLOT	HIMBER:	ALLOY:		TEMPER:			
651261	002		09/05/2013	Z0011606	8 6	6061		16511			
WEIGHT SHIPPED:	QUANTITY:		B/L NUMBER:	DIAMDAFIT	IKNO.	WIDTH		LENGTH:			
1016.000 LB	24.000 P	cs	607052					12.000 FT			
SHIP TO: THYSSENKRUPP I VIMETAL PRIME V 4700 BOIS FRANC ST. LAURENT, PQ	VAREHOL	JSE	9 * 4 *	VIMETAL 4700 BOI	PRIME V	MATERIALS VAREHOUS H4S 1A7 C	E				

Actual Physical Properties

		1								
_	REFERENCE	DASH#	SAMPLE#	UTS (KSI)	S(KSI) YTS(KSI) ELONO		HARDNESS	CONDUCT.	BEND	
	ZC0116068	0001	1	50.4	46.3	18.9	RE 94	N/A	N/A	
	Z00116068	0001	2	49.7	46.2	18.1	RE 96	N/A	N/A	
	Z00116063	0001	3	50.9	47.5	16.4	RE 94	N/A	N/A	
	Z00116068	00/01	. 4	50.3	46.7	18.1	RE 94	N/A	N/A	
	Z00116068	9 002	1	51.1	46.8	19.0	RE 93	N/A	N/A	
	200116068	0002	2	51.1	46.3	18.9	RE 93	N/A	N/A	

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Şi	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot	
Maximum Minimum 102985	•				1.20 0.80 .94			0.15 0.33 .02	AK AK 00.	NA NA .00	AN AN 00.	0.05 0.00 .C1	0.15 0.00 .03	

Applicable Requirements:

ASTM-B221-13 STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 97 (207) (T6511 also conforms to T6-not applicable to other tempers) Zm 13-11-19

Miscellaneous Notes

Page 1 of 2

MANUFACTURED IN USA MELTED IN USA MERCURY IS NOT A NORMAL BACKGROUND ELEMENT 'N ALUMINUM ALLCYS. NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILITZED BY KAISER ALUMINUM IN THE MANUFACTURE

Plant Serial: 00104940

Kaiser Order Number: 651261

Line Item: 002

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALMINUM FLAT BAR 6061-T6511 50" x 4.00" X 144.0000" PART NO PO/Rel 2206

Nous certifions que le document reproduit ici est une copie conforme du rapport foumi par le producteur du materiel ou les donnees resultant de **Certificate of Mill Test Results**

BL VIM-413576-001

15Nov13 Pg 2/2

l'analyse faite par un laboratoire qualifie.

SIGNE PAR:

KAISER ALUMINUM FABRICATED PRODUCTS

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE KALAMAZOO, MI 49048



CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

CERTIFICATION

Raiser Aluminum Fabricated Products, ILC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Timothy K. Fargo, Quality & Technology Manager

Thisting R. Pargo, scarrey a

Plant Serial: 00104940 Kaiser Order Number: 651261 Line Item: 002

Page 2 of 2



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO22068

Purchase Order Date 11/14/2013 PO Print Date 11/14/2013

Page Number 1 of 1

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8

CA

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

905 669 9444

Buyer

Chantal Lavoie

Customer POID Customer Tax # 10127-2607

Ship To Contact

Ship To Phone Ship Via:

Yours ppd

Terms Currency Net 30 CAD

FOB

FCA - (Free Carrier)

Line Reference Nbr Vendor Part Number **Line Comments Delivery Comments**

Ship Acct:

Description/ Req Date/ CD Mfg ID

Taxable **Promise Date** Req Qty/ Unit of Measure

Extended Price

M6061T6B0.750X04.000

6061-T6 Bar .750 x 4.00

11/20/2013

Yes

11/20/2013

60.00

\$6.66

PO Unit Price

\$399.60

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQA-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total:

\$399.60

M174B0.250X4.000

17-4 SS Bar .250 X 4.00

11/29/2013

Yes 11/29/2013

24.00

\$24.58

\$590.00

MATERIAL: 17-4 PH SS BAR AS PER AMS 5604/5643 GRAIN MUST BE ALONG LENGTH OF BAR

MINIMUM YIELD TENSILE STRENGTH = 100KSI MINIMUM ULTIMATE TENSILE STRENGTH = 150 KSI

Line Total:

\$590.00

PO Total:

\$989.60

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent. Certificate of Conformity or Material Certification required - YES

PST# 6122-5207

11/14/2013

Change Nbr:

Change Date: